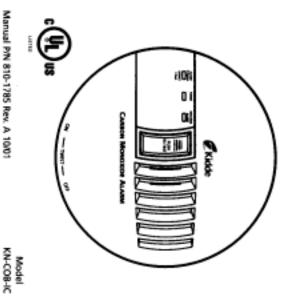
NIGHTHAWK by Kidde

120 V A.C. and 8 V Battery Bac

Alarm Manual



2512-7202-00

Manual PN 810-1785 Rev. A 10/01

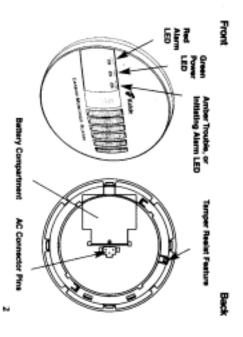
Thank you for purchasing this Kidde Nighthawk[™] Carbon Monoxide Alarm Model * KN-COB-IC. This alarm is suitable as a Single Station and/or Multiple Station (24 devices) alarm, and has a five-year limited warranty.

Please take a few minutes to thoroughly read this manual, which should be saved for future reference and passed on to any subsequent owner. If you have any questions about the operation or installation of your alarm, please call our toll free Consumer Hotline at 1-800-654-9677.

IMPORTANT: This carbon monoxide alarm is designed to detect carbon monoxide from any source of combustion. It is not designed to detect smoke, fire, or any other gas.

Not suitable for installation in hazardous locations as defined in the National Electric Code.

Illustration



Specifications

Power:

120 volts AC, 60 Hz, 60 mA max, 9 volt battery back-up

Electrochemical

Temperature:

Operating Range: 40°F (4.4°C) to 100°F (37.8°C)

Humidity:

Operating range: 5-95% non-condensing

85+ dB at 10' @ 3.4±0.5 KHz pulsing alarm

Interconnection:

Multiple-Station Interconnects directly with Kidde:

Ion smoke alarm models: 1235, 1235CA, 1275, 1275CA, 1285,

Photo smoke alarm models: PE120, PE120CA, PI2000, PI2000CA

Heat alarm models: HD135F, HD135FCA

Carbon monoxide / Ion smoke alarm models: KN-COSM-IB, KN-COSM-IBCA;

Carbon monoxide alarm models: KN-COB-IC, KN-COP-IC

Relay models: CO120X, SM120X

Installation

This Kidde CO alarm can be used independently or interconnected with other Kidde alarms. The alarms should be mounted in or near bedrooms and living areas. It is recommended that you install a Kidde CO alarm on each level of your home

When choosing your installation locations, make sure you can hear the alarm from all sleeping areas. If you install only one carbon monoxide alarm in your home, install the alarm near bedrooms, not in the basement or furnace room.



Recommended Installation Locations

present in other areas. CAUTION: This alarm will only indicate the presence of carbon monoxide at the sensor. Carbon monoxide may be

WARNING: This product is intended for use in ordinary indoor locations of family living units. It is not designed to measure compliance with Occupational Safety and Health Administration (OSHA), commercial or industrial standards

medical problems may consider using warning devices, which provide audible and visual signals for carbon monoxide concentrations under 30 ppm. This alarm has not been investigated by UL for carbon monoxide This device is designed to protect individuals from acute effects of carbon monoxide exposure. It will not fully safeguard individuals with specific medical conditions. If doubt, consult a medical practitioner. Individuals with detection below 70 ppm. 5

IMPORTANT: Improper location can affect the sensitive electronic components in this alarm. Please see the next section describing locations to avoid.

Installation

Locations To Avoid

To avoid causing damage to the unit, to provide optimum performance, and to prevent unnecessary nuisance alarms:

- Do not install in kitchens, garages or furnace rooms that may expose the sensor to substances that could damage or contaminate it.
- Do not install in areas where the temperature is colder than 40°F (4.4°C) or hotter than 100°F (37.8°C) such as crawl spaces, attics, porches and garages.
- Do not install within 5-15' of heating or cooking appliances. (Kidde recommends 15 feet to prevent nuisance alarms)
- Do not install near vents, flues, chimneys or any forced/unforced air ventilation openings.
- Do not install near ceiling fans, doors, windows or areas directly exposed to the weather.
- Do not install in dead air spaces, such as peaks of vaulted ceilings or gabled roofs, where carbon monoxide may not reach the sensor in time to provide early warning.
- Do not install on a switched or dimmer-controlled outlet.
- Do not install this unit near deep cell large batteries.
 Large batteries have emissions that can cause the alarm to perform at less than optimum performance.
- Do not obstruct the vents located on the alarm. Do not place the alarm where drapes, furniture or other objects block the flow of air to the vents.

Installation

Interconnecting

This CO Alarm is interconnectable with other multiplestation Kidde and Nighthawk products (refer to list on page 3). It is not designed to be interconnected with any other manufacturer's products.

- When compatible Kidde smoke alarms and heat alarms are interconnected to your CO alarm, they will only respond to a smoke or heat related event.
- When mixing Kidde alarms which have battery back-up with models without battery back-up, be advised that the models without battery back-up will not function during an A.C. power failure.
- For alarms that are being used as single station alarms, do not connect the red wire to anything. Leave the red wire insulating cap in place to make certain that the red wire cannot contact any metal parts or the electrical box
- All interconnectable alarms should be installed on a UL Listed or recognized junction box. All connections should be made by a qualified electrician and must conform to article 760 of the U.S. National Electrical Code, NFPA 72 and/or any other codes having jurisdiction in your area.
- The appropriate power source is 120 Volt AC Single-Phase supplied from a non-switchable circuit, which is not protected by a ground fault interrupter.
 When alarms are interconnected, all interconnected unit
- When alarms are interconnected, all interconnected units must be powered from a single circuit.
- A maximum of 24 Kidde devices may be interconnected in a multiple-station arrangement. The interconnect system should not exceed the NFPA interconnect limit of 12 smoke alarms and/or 18 alarms total (smoke, CO. smoke/CO combination, heat, etc.)

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Installation

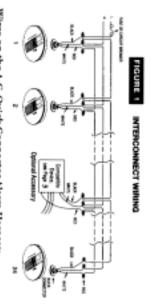
With 18 alarms interconnected, it is still possible to interconnect up to a total of 6 remote signaling devices and/or relay modules.

- The maximum wire run distance between the first and last unit in an interconnected system is 1000' (305 m).
- Make certain alarms are wired to a continuous, (nonswitched) power line. NOTE: Use standard UL Listed household wire (18 gauge or larger as required by local codes) available at all electrical supply stores and most hardware stores.

Wiring

Figure 1 illustrates interconnection wiring. Improper connection will result in damage to the alarm, failure to operate, or a shock hazard.

CAUTION! Turn off the main power to the circuit before wiring the alarm.



Wires on the A.C. Quick-Connector Alarm Harness:

Black Connected to hot side of A.C. line.

White Connected to neutral side of A.C. line.

Red Connected to interconnect lines (red wires) of other units in a multiple-station set-up.

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Installation

Mounting

- Remove the mounting plate from the back of the alarm by holding the mounting plate and twisting the alarm in the direction indicated by the "OFF" arrow on the alarm cover.
- After selecting the proper location for your CO Alarm, as described on page 4 and wiring the A.C. Quick-Connector harness as described in Wiring, attach the mounting plate to the electrical box. To ensure aesthetic alignment of the alarm with the hallway, or wall, the "A" line on the mounting plate must be parallel with the hallway when ceiling mounted or horizontal when wall mounted.
- Pull the A.C. Quick-Connector through the center hole in the mounting plate and secure the bracket, making sure that the mounting screws are positioned in the small ends of the keyholes before tightening.
- Plug the A.C. Quick-Connector into the back of the alarm (see Figure 2), making sure that the locks on the connector snap into the unit. Push the excess wire back into the electrical box through the hole in the center of the mounting plate.

STOURIS 2 ATTACHING THE A.C. QUICK-CONNECTOR



Install the alarm on the mounting plate and twist the alarm in the direction of the "ON" arrow on the cover until the alarm ratchets into place (this ratcheting function allows for aesthetic alignment). Note: The alarm will mount to the bracket in 4 positions (every 90 degrees).

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Installation

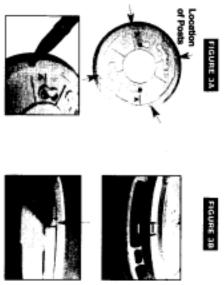
- Turn on the A.C. power. The green A.C. Power On Indicator should be lit when the alarm is operating from A.C. power.
- Pull the Battery Pull Tab (yellow tab protruding from unit) completely out of unit. This will automatically connect the battery.

Tamper Resist Feature

To make this CO alarm somewhat tumper resistant, a tamper resist feature has been provided. Activate the feature by breaking off the four posts in the square holes in the mounting plate (see Figure 3A). When the posts are broken off, the tamper resist tab on the base is allowed to engage the mounting plate. Rotate the alarm onto the mounting plate until you hear the tamper resist tab snap into place, locking the alarm.

Using the tamper resist feature will deter children and others from removing the alarm. To remove the alarm, press on the tamper resist tab, and rotate the alarm off of the mounting plate (see Figure 3B).

TAMPER RESIST FEATURE



Operation

Three labels have been provided. One label has "Replace by:" printed on it. Write the replace-by date on the label and affix it to the front of the alarm so it is visible after mounting. The date written on the label should be seven (7) years after the date the unit is initially powered up.

The other two labels have important information on what to do in case of an alarm. Add the phone number of your emergency service provider in the space provided. Place one label next to the alarm after it is mounted, and one label near a fresh air source such as a door or window.

Your new Kidde carbon monoxide alarm is a sophisticated electronic device – yet very simple to understand. The green "Power" LED will illuminate to identify the unit is monitoring for carbon monoxide. If it senses dangerous levels of carbon monoxide, the red "Alarm" LED will flash accompanied with an audible alarm pattern. (See page 12 for description of alarm patterns).

However, if interconnected to other Kidde alarms, or if the backup battery is low or missing, or if the unit malfunctions, it will display other readings (and alarm differently) to alert you of specific conditions. Please familiarize yourself, and other family members, to the difference between a CO alarm and an alarm signifying a problem with the unit itself.

The table on Page 12 illustrates what the audible alarm patterns are, and what the recommended actions are.

Operation

Carbon Monoxide (CO) Alarm Indicator

When the CO alarm senses a dangerous level of CO, the unit will emit a loud alarm beeping pattern. The alarm pattern is 4 short beeps followed by 5 seconds of silence. This cycle repeats as long as a dangerous CO conditions exist. The red LED (Alarm) will flash the same pattern.

WARNING: When powered by battery backup only; after four minutes, the alarm will sound and flash only once every minute, to conserve battery life.

If this unit is interconnected with other Kidde CO alarms, the amber LED (Initiating Alarm) of the unit which first detected the CO, will light and remain on until reset. The other interconnected CO alarms will also alarm to warm you that CO was detected.

Fire Alarm Indicator

When an interconnected Kidde smoke alarm detects smoke, this unit will sound a smoke/fire alarm pattern of 3 long beeps, followed by 1 second of silence. This cycle repeats as long as smoke signal persists to alert you of the condition. If this happens, leave the premises immediately by your escape plan and call your local fire department.

WARNING: This unit is not a smoke alarm and will not detect smoke or fire. It will only alarm for smoke/fire if it receives a signal from an interconnected Kidde smoke alarm.

Note: A smoke/fire alarm will override a CO alarm condition.

Operation

| Panction | LED Stepley | Alarm Swand | Unit Status | Recommendation |
|----------------------------------|--|--|---|--|
| deniq denique | Geon LED constainty on | None | Montal IC operation (sensing to GH and with a good hattery | None |
| Send sperifice | Green LED Status every 7 seconds | Sore | Mercal DC operation on 97 battery backup | Vestly all power is restanted as soon as possible to conserve battery Septace but |
| Caton tronoside slavn | Red LED Stations with begs. Author LED States including states | é quáit beps. 5 search sánnos repending | Alarm condition. Daugerous concernations of CO departed. | Before states procedure on Page 17 |
| Seroko / flor skorn | Red LED Eaches with bests. | Slong bogs, I second silence, repeating | Society signal from an interconnected smaller starm detecting smaler | Bracute ly your except plan |
| Lew battery | Ped LLD fluibes every 15 seconds | Ose sheet "chitp" every 15 seconds | AC personed and loss or missing battery | Initial or replace 9. battery, Refer to Page 34 |
| dara dara | Bed LED flades every 30 serious | Section thing | Got mafunden | Cultimat Service |
| lar | Red LED constantly on | Constant alarm | No les bates or use materiales. Det vill not repond to CD | Replace (Witnesser, 1) condition continues, call Edde Customer Service |
| Normal Test Kinet Kanction | Bed LED flates with bests. Green and arribor LED's on | + quick heeps, 5 seconds scheor, repeated once | Scenal operation when Text Reset button is present | O) not detected. Attent for test purposes only |

Testing

To test the alarm, press the Test/Reset button. If the unit is operating properly, you should hear 4 quick beeps – followed by 5 seconds of silence – followed by 4 quick beeps. The red LED will flash along with the beeps and the amber LED will illuminate. Within several seconds the unit will return to monitor for carbon monoxide.

If interconnected to Kidde smoke alarms, pressing the Test/Reset button on the CO alarm will have no effect on the smoke alarms. The smoke alarms will not be tested and will not alarm. However, when pressing the Test button on an interconnected smoke alarm, the CO alarm will emit a Smoke/Fire audible and visual alarm pattern of 3 long beeps, 1 second of silence, repeated. Note: You do not need to press the Test button to take a CO reading.

Battery Replacement

This CO alarm is not battery operated. The 9 volt battery is to supply short-term backup during a power outage.

When replacing the battery, use one of the following approved brands:

Duracell MN1604 or MX1604 Energizer 522

Energizer 522 Gold Peak 1604A

These batteries can be purchased where you bought the alarm or at a local hardware store. Use of a different battery may have a detrimental effect on the alarm operation.

The 9 volt battery is not rechargeable. If the 9 volt battery is missing, disconnected, or if the battery's power is low, a red LED flash will occur once every 15 seconds, accompanied by an audible beep. If this happens, the battery must be replaced.

IMPORTANT: Constant exposures to high or low humidity may reduce battery life. A good safety measure is to replace the battery at least once a year, or at the same time as you change your clocks for daylight saving time.

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Battery Replacement

Alarm Removal

If tamper resist feature has been activated, refer to tamper resist feature description on page 9 for removal instructions.

Remove the alarm from the mounting plate by rotating the alarm in the direction of the "OFF" arrow on the cover. To disconnect the AC Quick-Connector harness, squeeze the locking arms on the sides while pulling the connector away from the bottom of the alarm (see Figure 2).

After the alarm has been removed, you can open the battery door and replace the battery. Battery installation instructions are provided on the inside of the battery door.

battery compartment and install the battery (see Figure 4). When installing the battery, orient the battery as shown on unit label. Press the battery reminder tab down into the

FIGURE 4 BATTERY REPLACEMENT





CAUTION! If the battery reminder tab is not held down in the battery compartment by the battery, the battery door will not close, the AC Quick-Connector will not attach to the alarm, and the alarm will not attach to the mounting plate

After installing or changing the battery, reinstall your alarm. Test your alarm by using the Test/Reset button and check that the green "Power" LED is on.

Maintenance

CAUTION: This unit is sealed. The cover is not removable

To keep your alarm in good working order, you must follow these simple steps.

- Test the alarm once a week by pressing the Test/Reset
- Vacuum the alarm cover once a month to remove accumulated dust.
- contaminate the sensor. Never use detergents or solvents to clean the alarm. Chemicals can permanently damage or temporarily
- Avoid spraying air fresheners, hair spray, paint or other aerosols near the alarm.
- Do not paint the unit. Paint will seal the vents and interfere with proper sensor operation.

Move the CO Alarm to a remote location, to prevent possi-ble damage or contamination of the sensor, prior to performing any of the following:

- Staining or stripping wood floors or furniture Painting or wall-papering
- Using aerosols or adhesives

WARNING: Reinstall the CO Alarm as soon as possible to assure continuous protection.

The following is a list of substances that at high levels can damage the sensor or cause temporary readings that are not carbon monoxide readings:

ethyl acetate, hydrogen, hydrogen sulfide, sulfur dioxides Ethylene, ethanol, alcohol, iso-propanol, benzene, , toluene

Also most aerosol sprays, alcohol based products, paints, thinners, solvents, adhesives, hair sprays, after shaves, perfumes, auto exhaust (cold start) and some cleaning

Carbon Monoxide Safety

Carbon Monoxide Alarm Procedure



- Operate the Test/Reset button;
- 2) Call your emergency services (Fire Department or 911);

3) Immediately move to fresh air - outdoors or by an open door/window. Do a head count to check that all persons are accounted for. Do not re-enter the premises or move away from the open door/window until the emergency services have arrived, the premises have been aired out, and the alarm remains in its normal condition.

4) After following steps 1-3, if the alarm reactivates within a 24 hour period, repeat steps 1-3 and call a qualified appliance technician to investigate sources of CO from fuel burning equipment and appliances, and to inspect for proper operation of equipment.

| | PHONE NUMBER |
|--|--------------|
| | |
| | |

If problems are identified during this inspection, have the equipment serviced immediately. Note any combustion equipment not inspected by the technician and consult the manufacturer's instructions, or contact the manufacturer's directly for more information about CO safety and the equipment. Make sure that motor vehicles are not, or have not been, operating in a garage attached or adjacent to the residence.

Never restart the source of a CO problem until it has been corrected. **Never ignore the sound of the alarm!**

Carbon Monoxide Safety

General CO Information

Carbon monoxide (CO) is a colorless, odorless, and tasteless poison gas that can be fatal when inhaled. CO inhibits the blood's capacity to carry oxygen.

Periodically review this alarm manual and discuss your CO alarm emergency procedure with all the members of your family. Never ignore a CO alarm. A true alarm is an indication of potentially dangerous levels of carbon monoxide. CO alarms are designed to alert you to the presence of carbon monoxide before an emergency - before most people would experience symptoms of carbon monoxide poisoning, giving you time to resolve the problem calmly.

Determine if anyone in the household is experiencing symptoms of CO poisoning. Many cases of reported CO poisoning indicate that while victims are aware they are not well, they become so disoriented they are unable to save themselves by either exiting the building or calling for assistance. Also young children and household pets may be the first affected. You should take extra precautions to protect high-risk persons from CO exposure because they may experience ill effects from carbon monoxide at levels that would not ordinarily affect a healthy adult.

Symptoms of CO Poisoning

The following common symptoms are related to carbon monoxide poisoning and should be discussed with ALL members of the household. Learn the difference between dangerous, high, mid and low levels:

Mild Exposure: Slight headache, nausea, vomiting, fatigue (often described as "flu-like" symptoms).

Medium Exposure: Severe throbbing headache, drowsiness, confusion, fast heart rate.

Extreme Exposure: Unconsciousness, convulsions, cardiorespiratory failure. death.

Carbon Monoxide Safety

If you experience even mild symptoms of CO poisoning, consult your doctor immediately!

Because carbon monoxide is a cumulative poison, long-term exposures to low levels may cause symptoms, as well as short-term exposures to high levels. This Kidde unit has a time-weighted alarm - the higher the level of carbon monoxide present, the sooner the alarm will be triggered. These alarm times are in accordance with requirements as specified by Underwriters Laboratories standard for carbon monoxide alarms UL2034.

This CO alarm can only warn you of the presence of CO. It does not prevent CO from occurring, nor can it solve an existing CO problem. If your unit has alarmed and you've provided ventilation by leaving your windows and doors open, the CO buildup may have dissipated by the time help responds. Although your problem may appear to be temporarily solved, it's crucial that the source of the CO is determined and that the appropriate repairs are made.

Carbon Monoxide Safety

CO alarms provide early warning of the presence of carbon monoxide, usually before a healthy adult would experience symptoms. This early warning is possible, however, only if your Kidde CO alarm is located, installed and maintained as described in this manual.

This CO alarm is designed to act as a continuous monitor; it is not designed for use as a short-term testing device to perform a quick check for the presence of CO.

CO alarms have limitations. Like any other electronic device, CO alarms are not fool-proof. CO alarms have limited operational life. You must test your CO alarm weekly, because it could fail to operate at any time.

weekly, because it could fail to operate at any time. If your CO alarm fails to test properly, or if its self-diagnostic test reveals a malfunction, immediately have the unit replaced.

CO alarms can only sense CO that reaches the unit's sensor. Carbon monoxide may be present in other areas without reaching the alarm. The rate at which CO reaches the unit may be affected by doors or other obstructions. In addition, fresh air from a vent or open window or any other source may prevent CO from reaching the sensor. Please observe cautions in **Installation** on page 4.

CO could be present on one level of the home and not reach a CO alarm installed on a different level. For example, CO in the basement may not reach an alarm on the second level, near the bedrooms. For this reason, we recommend you provide complete coverage by placing a CO alarm on every level of the home.

CO alarms are not smoke alarms. CO alarms do not sense smoke or fire. For early warning of fire you must install smoke alarms, even though carbon monoxide can be generated by a fire.

CO alarms should not be used to detect the presence of natural gas (methane), propane, butane, or other combustible fuels.

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Carbon Monoxide Safety

Instruct children never to touch, unplug or otherwise interfere with the alarm. Warn children of the dangers of CO possoning.

CO alarms are not a substitute for property, disability, life or other insurance of any kind. Appropriate insurance coverage is your responsibility. Consult your insurance agent.

Possible Sources of CO

Inside your home, appliances used for heating and cooking are the most likely sources of carbon monoxide. Vehicles running in attached garages can also produce dangerous levels of carbon monoxide.

CO can be produced when burning any fossil fuel, such as gasoline, propane, natural gas, oil and wood. It can be produced by any fuel-burning appliance that is malfunctioning, improperly installed, or not ventilated correctly, such as:

- Automobiles, furnaces, gas ranges/stoves, gas clothes dryers, water heaters, portable fuel burning space heaters and generators, fireplaces, wood-burning stoves and certain swimming pool heaters.
- Blocked chimneys or flues, back drafts and changes in air pressure, corroded or disconnected vent pipes, loose or cracked furnace exchangers.
- Vehicles and other combustion engines running in an open or closed garage, attached or near a home.
- Charcoal/gas grills and hibachis in an enclosed area

Carbon Monoxide Safety

The following conditions can result in transient CO situations. Excessive spillage or reverse venting of fuel-burning appliances caused by outdoor ambient conditions such as:

- Wind direction and/or velocity, including high gusts of wind, heavy air in the vent pipes (cold/humid air with extended periods between cycles).
- Negative pressure resulting from the use of exhaust fans
- Simultaneous operation of several fuel-burning appliances competing for limited internal air.
- Vent pipe connections vibrating loose from clothes dryers furnaces, or water heaters.
- Obstructions in, or unconventional, vent pipe designs which can amplify the above situations.
- Extended operation of univented fuel-burning devices (range, oven, fireplace, etc.).
- Temperature inversions which can trap exhaust gasses near the ground.

To be safe, know the possible sources of CO in your home. Keep fuel-burning appliances and their chinneys and vents in good working condition. Learn the early symptoms of exposure, and if you suspect carbon monoxide poisoning, move outside to fresh air and get emergency help. Your first line of defense is an annual inspection and regular maintenance of your appliances. Contact a licensed contractor or call your local utility company for assistance.

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Warranty

5 Year Limited Warranty

Warranty Coverage: The manufacturer warrants to the original consumer purchaser, that this product (except battery) will be free of defects in material and workmanship for a period of five (5) years from date of purchase. The manufacturer's liability hereunder is limited to replacement of the product, repair of the product or replacement of the product with repaired product at the discretion of the manufacturer. This warranty is void if the product has been damaged by accident, unreasonable use, neglect, tampening or other causes not arising from defects in material or workmanship. This warranty extends to the original consumer purchaser of the product only.

Warranty Disclaimers: Any implied warranties arising out of this sale, including but not limited to the implied warranties of description, merchantability and fitness for a particular purpose, are limited in duration to the above warranty period. In no event shall the Manufacturer be liable for loss of use of this product or for any indirect, special, incidental or consequential damages, or costs, or expenses incurred by the consumer or any other user of this product, whether due to a breach of contract, negligence, strict liability in tort or otherwise. The Manufacturer shall have no liability for any personal injury, property damage or any special, incidental, contingent or consequential damage of any kind resulting from gas leakage, fire or explosion. Some states do not allow the exclusion or limitation of consequential or incidental damages, so the above limitations or exclusions may not apply to you. Some states do not allow the exclusion or the above limitations or exclusions may not apply to you.

Legal Remedies: This warranty gives you specific legal rights and you may also have other rights that vary from state to state.

Warranty

Warranty Performance: During the above warranty period, your product will be replaced with a comparable product if the defective product is returned; postage prepaid, to Kidde Safety, Customer Service Department, 1-800-654-9677, together with proof of purchase date. Please include a note describing the problem when you return the unit. The replacement product will be in warranty for the remainder of the original warranty period or for six months, whichever is longer. Other than the cost of postage, no charge will be made for replacement of the defective product. In many cases the quickest way to exchange your alarm is to return it to the original place of purchase. If you have questions, call Kidde customer service department.

Important: Do not remove unit back cover. Back cover removal will void warranty.

Your Kidde Carbon Monoxide Alarm is not a substitute for property, disability, life or other insurance of any kind. Appropriate insurance coverage is your responsibility. Consult your insurance agent.

Also, Kidde makes no warranty, express or implied, written or oral, including that of merchanability or fitness for any particular purpose, with respect to the battery.

The above warranty may not be altered except in writing signed by both parties hereto.



1394 South Third Street, Mebane, NC 27302 Consumer Hotline: 1-800-654-9677 www.kiddeus.com

Custom assembled in China with U.S. and foreign components